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ENGINEERING CHANGE REQUEST

ECR 298

Date Opened: 10/18/21 2:28 PM Type: Drawing/Pattern Change Priority: Medium Status: Under Review Reason: Expense: 500 Target Date: Execution Date: ECR Approval No:	Requested By: Drouin, Steven Responsible Engineer: Fuentes, Roberto Requester*: Lee, Michael DE Approver*: Provencal, Chris ECR Lead*: Drouin, Steven
RE (R&D): Status Note:	**BRIEF DESCRIPTION**: D5771 Issue DESCRIPTION/ ADR CONTENT**: Top Level D407-1086-011, D5771 is having Issue at assembly, When welding the D5771-051 rod will end up distorted.

CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
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PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
D407-1086-011		On hold	Bell 206B/L/407 Cyclic Friction	Finished Good	D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011 D407-1086-011		IIN-D407-1086-RevA.pdf
D5771-041		Under Review	Cyclic Friction Assembly	Finished Good	D5771-041		D5771-RevA.pdf
D5771-051		Under Review	Threaded Rod Assembly	Sub-assembly	D5771-051		D5771-RevA.pdf

INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
D407-1086-011		2 Quarantine	0 *	2 *
D5771-041		0 Quarantine	0 *	7 Update Jobs only when drawing approved
D5771-051		7 Quarantine	0 *	6 Update Jobs only when drawing approved

ACCOUNTING JOBS

Accounting Job No	Type	Group	Status
SE CAD 1086	Sustain Engineering		Active

EFFECTS

Effect Group	Effects
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required (D5771-041 D5771-051), Update/Create MDL
3. ECR Lead Assessment - Status During ECR	UR - Full Under Review
4. Production Type	In-house production
5A. ECR Lead Assessment - MINOR Changes	Correction of drawing errors (D5771-041 D5771-051)